

## **BATTERY PACK**

### **RELATING APPLICATIONS**

The present patent application claims the benefit of prior filed co-pending U.S. provisional patent application Serial No. 60/428,356, filed on November 22, 2002; prior filed co-pending U.S. provisional patent application entitled "METHOD AND SYSTEM FOR BATTERY PROTECTION" filed on November 19, 2003 (Atty. Docket No. 066042-9536-00); and prior filed co-pending U.S. provisional patent application entitled  
5 "METHOD AND SYSTEM FOR BATTERY CHARGING" filed on November 19, 2003 (Atty. Docket No. 066042-9538-00), the entire contents of which are hereby incorporated by reference. The present patent application also hereby incorporates by reference the entire contents of U.S. provisional patent application Serial No. 60/428,358, filed on  
10 November 22, 2002; Serial No. 60/428,450, filed on November 22, 2002; Serial No. 60/428,452, filed on November 22, 2002; Serial No. 60/400,692, filed January 17, 2003; Serial No. 60/440,693, filed on January 17, 2003; U.S. patent application entitled "METHOD AND SYSTEM FOR BATTERY PROTECTION" filed on November 20, 2003 (Atty. Docket No. 066042-9536-01); and U.S. patent application entitled "METHOD  
15 AND SYSTEM FOR BATTERY CHARGING" filed on November 20, 2003 (Atty. Docket No. 066042-9538-01).

### **FIELD OF THE INVENTION**

The present invention generally relates to battery packs and, more particularly, to a power tool battery packs.

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### **BACKGROUND OF THE INVENTION**

Typically, electrical equipment, such as, for example, a cordless power tool, is powered by a rechargeable battery. The battery may be periodically charged in a compatible battery charger.

### **SUMMARY OF THE INVENTION**

25 Figs. 36-38 illustrate an existing battery pack 230. The existing battery pack 230 includes a housing 242 and at least one rechargeable battery cell 246 (shown in Figs. 39-40) supported by the housing 242. In the illustrated construction, the existing battery pack 230 is an 18V battery pack including (see Figs. 39-40) fifteen approximately 1.2V battery

cells 246 connected in series. The battery cells 246 are a rechargeable battery cell chemistry type, such as, for example, NiCd or NiMH.

As shown in Figs. 39-40, in the existing battery pack 230, each battery cell 246 is generally cylindrical and extends along a cell axis 250 parallel to the cylindrical outer cell wall. In the existing battery pack 230, the cell axes 250 are parallel to one another. Also, in the existing battery pack 230, each battery cell 246 has a cell length 252 which is about two times the cell diameter 254. In the illustrated construction, each battery cell 246 has a length of about forty-six millimeters (46 mm) and a diameter of about twenty-three millimeters (23 mm).

The existing battery pack 230 is connectable to (see Fig. 12) a battery charger 38, and the battery charger 38 is operable to charge the existing battery pack 230. The existing battery pack 230 is connectable to electrical equipment, such as, for example, a power tool 34 (shown in Fig. 11A), to power the power tool 34. As shown in Figs. 36-38, the housing 242 provides a support portion 250 for supporting the existing battery pack 230 on an electrical device. In the illustrated construction, the support portion 250 provides (see Fig. 36) a C-shaped cross section which is connectable to a complementary T-shaped cross section support portion on the electrical device (the support portion on the power tool 34 (shown in Fig. 11B) and/or the battery support portion on the battery charger 38 (shown in Fig. 12)).

The existing battery pack 230 includes (see Figs. 36-37 and 39-40) a terminal assembly 286 operable to electrically connect battery cells 246 to a circuit in the electrical device. The terminal assembly 286 includes a positive battery terminal 298, a ground terminal 302, and a sense terminal 306. As illustrated in Figs. 39-40, the terminals 298 and 302 are connected to the opposite ends of the cell or series of cells 246. The sense terminal 306 is connected to (see Fig. 40) an electrical component 314 which is connected in the circuit of the existing battery pack 230. In the illustrated construction, the electrical component 314 is a temperature-sensing device or thermistor to communicate the temperature of the existing battery pack 230 and/or of the battery cells 246.

The present invention provides a battery pack which substantially alleviates one or more independent problems with the above-described and other existing battery packs. In some aspects and in some constructions, the present invention provides a battery pack including a two cells which are positioned in non-parallel relation to each other. In some aspects, the two cells are positioned in normal relation to each other.

More particularly, in some aspects and in some constructions, the present invention provides a battery pack including a housing, a first cell extending along a first cell axis, and a second cell extending along a second cell axis, the first cell and the second cell being supported by the housing in an orientation in which the first cell axis is non-parallel to the second cell axis. In some aspects and in some constructions, the first cell axis is normal to the second cell axis.

Also, in some aspects and in some constructions, the present invention provides a method of assembling a battery pack, the method including the acts of providing a battery pack housing, supporting a first cell with the housing, and supporting a second cell with the housing in non-parallel relation to the first cell. In some aspects, the act of supporting the second cell includes supporting the second cell in normal relation to the first cell.

In addition, in some aspects and in some constructions, the present invention provides a battery pack including a plurality of cells, a sensor for sensing the voltage of a first group of the plurality of cells, a sensor for sensing the voltage of a second group of the plurality of cells, and a controller for comparing the voltage of the first group to the voltage of the second group to determine if one of the plurality of cells is at or below a voltage.

Further, in some aspects and in some constructions, the present invention provides a method of determining a voltage of a cell of a battery pack, the battery pack including a plurality of cells, the method including the acts of sensing the voltage of a first group of the plurality of cells, sensing the voltage of a second group of the plurality of cells, and comparing the voltage of the first group to the voltage of the second group to determine if one of the plurality of cells is at or below a voltage.

Also, in some aspects and in some constructions, the present invention provides a battery pack including a housing, a cell supported by the housing, a FET connected to the cell, and a heat sink in heat-transfer relationship with the FET.

In addition, in some aspects and in some constructions, the present invention provides a method of assembling a battery pack, the method including the acts of providing a housing, supporting a cell with the housing, supporting a FET with the housing, connecting the FET to the cell, and supporting a heat sink in heat-transfer relationship with the FET.

Further, in some aspects and in some constructions, the present invention provides a battery including a housing supportable by an electrical device, a cell supported by the housing and connectable to the electrical device and a locking assembly for locking the

battery to the electrical device. The locking assembly includes a locking member supported by the housing for movement between a locked position, in which the battery is locked to the electrical device, and an unlocked position, an actuator supported by the housing and operable to move the locking member between the locked position and the  
5 unlocked position and a biasing member operable to bias the locking member to the locked position, the biasing member being fixed between the actuator and the housing and retaining the actuator in a position relative to the housing.

Independent features and independent advantages of the invention will become apparent to those skilled in the art upon review of the detailed description and drawings.

### **BRIEF DESCRIPTION OF THE DRAWINGS**

- 10 Fig. 1 is a front perspective view of a battery.  
Fig. 2 is a top rear perspective view of a battery pack shown in Fig. 1.  
Fig. 3 is a bottom rear perspective view of the battery pack shown in Fig. 1.  
Fig. 4 is a top view of the battery pack shown in Fig. 1.  
Fig. 5 is a bottom view of the battery pack shown in Fig. 1.  
15 Fig. 6 is a front view of the battery pack shown in Fig. 1.  
Fig. 7 is a rear view of the battery pack shown in Fig. 1.  
Fig. 8 is a right side view of the battery pack shown in Fig. 1.  
Fig. 9 is a left side view of the battery pack shown in Fig. 1.  
Fig. 10 is a bottom view of an alternate construction of a battery pack embodying  
20 aspects of the present invention.  
Fig. 11A is a perspective view of an electrical device, such as a power tool, for use with the battery pack shown in Fig. 1.  
Fig. 11B is a perspective view of the support portion of the power tool shown in Fig. 11A.  
25 Fig. 12 is a perspective view of an electrical device, such as a battery charger, for use with the battery pack shown in Fig. 1.  
Fig. 13 is a perspective view of a portion of the battery pack shown in Fig. 1 and illustrating the battery cells and the battery terminal assembly.  
Fig. 14 is a top view of the battery cells and the battery terminal assembly shown in  
30 Fig. 13.  
Fig. 15 is a bottom view of the battery cells and the battery terminal assembly shown in Fig. 13.

Fig. 16 is a front view of the battery cells and the battery terminal assembly shown in Fig. 13.

Fig. 17 is a rear view of the battery cells and the battery terminal assembly shown in Fig. 13.

5        Fig. 18 is a right side view of the battery cells and the battery terminal assembly shown in Fig. 13.

Fig. 19 is a left side view of the battery cells and the battery terminal assembly shown in Fig. 13.

10       Fig. 20 is a schematic diagram of components of a battery pack, such as the battery pack shown in Fig. 1.

Fig. 21 is another schematic diagram of components of a battery pack.

Fig. 22 is yet another schematic diagram of components of a battery pack.

Fig. 23 is still another schematic diagram of components of a battery pack.

15       Fig. 24 is a perspective view of a portion of the battery pack shown in Fig. 1 with portions removed.

Fig. 25 is a perspective view of a portion of the battery pack shown in Fig. 1 with portions removed.

Fig. 26 is a perspective view of a portion of the battery pack shown in Fig. 1 with portions removed.

20       Fig. 27 is a top view of the portion of the battery pack shown in Fig. 26.

Fig. 28 includes views of portions of the battery pack shown in Fig. 26.

Fig. 29 is an exploded perspective view of a portion of the battery pack shown in Fig. 1 with portions removed.

25       Fig. 30 is a rear perspective view of a portion of the battery pack shown in Fig. 1 with portions removed.

Fig. 31 is another rear perspective view of the portion of the battery pack shown in Fig. 30.

Fig. 32 is an exploded perspective view of a portion of the battery pack shown in Fig. 1 with portions removed.

30       Fig. 33 is a perspective view of the portion of the battery pack shown in Fig. 32.

Fig. 34 is an enlarged perspective view of a portion of the battery pack shown in Fig. 33.

Fig. 35 includes view of portions of the battery pack shown in Fig. 1 with portions removed.

Fig. 36 is a rear perspective view of an existing battery pack.

Fig. 37 is a front perspective view of the battery pack shown in Fig. 36.

Fig. 38 is a left side view of the battery pack shown in Fig. 36.

Fig. 39 is a perspective view of a portion of the battery pack shown in Fig. 36 and  
5 illustrating the battery cells and the battery terminal assembly.

Fig. 40 is a right side view of the battery cells and the battery terminal assembly  
shown in Fig. 39.

Fig. 41 is a front perspective view of another battery pack.

Fig. 42 is right side view of the battery pack shown in Fig. 41.

10 Fig. 43 is a left side view of a battery pack shown in Fig. 41.

Fig. 44 is a top view of a battery pack shown in Fig. 41.

Fig. 45 is a bottom rear perspective view of the battery pack shown in Fig. 41.

Fig. 46 is a front view of the battery pack shown in Fig. 41.

Fig. 47 is a rear view of the battery pack shown in Fig. 41.

15 Fig. 48 is a front perspective view of a further battery pack.

Fig. 49 is right side view of the battery pack shown in Fig. 48.

Fig. 50 is a left side view of a battery pack shown in Fig. 48.

Fig. 51 is a top view of a battery pack shown in Fig. 48.

Fig. 52 is a bottom rear perspective view of the battery pack shown in Fig. 48.

20 Fig. 53 is a front view of the battery pack shown in Fig. 48.

Fig. 54 is a rear view of the battery pack shown in Fig. 48.

Fig. 55 is a perspective view of a battery pack in use with a first electrical device,  
such as a power tool.

Fig. 56 is a perspective view of a battery pack in use with a second electrical  
25 device, such as a power tool.

Fig. 57 is a perspective view of a portion of a battery pack and illustrating the  
battery cells.

Fig. 58 is a perspective view of a portion of a battery pack and illustrating the  
battery cells, terminals, end caps and circuitry.

30 Fig. 59 is a rear perspective view of the portion of the battery pack shown in Fig.  
58.

Fig. 60 is a right side view of the portion of the battery pack shown in Fig. 58.

Fig. 61 is a left side view of the portion of the battery pack shown in Fig. 58.

Fig. 62 is a front view of the portion of the battery pack shown in Fig. 58.

Fig. 63 is a rear view of the portion of the battery pack shown in Fig. 58.

Fig. 64 is a top view of the portion of the battery pack shown in Fig. 58.

Fig. 65 is a perspective view of a portion of a battery pack and illustrating the end caps.

5 Fig. 66 is a partial side perspective view of a portion of the housing of a battery pack.

Fig. 67 is a partial front perspective view of the portion of the housing shown in Fig. 66.

10 Figs. 68-69 are still further schematic diagrams of components of a battery pack.

Before any embodiments of the invention are explained in detail, it is to be understood that the invention is not limited in its application to the details of construction and the arrangement of components set forth in the following description or illustrated in the following drawings. The invention is capable of other embodiments and of being  
15 practiced or of being carried out in various ways. Also, it is to be understood that the phraseology and terminology used herein is for the purpose of description and should not be regarded as limiting. The use of "including," "comprising," or "having" and variations thereof herein is meant to encompass the items listed thereafter and equivalents thereof as well as additional items.

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### **DETAILED DESCRIPTION**

A battery pack 30 embodying aspects of the invention is illustrated in Figs. 1-9. The battery pack 30 can be connectable to electrical equipment, such as, for example, a cordless power tool 34 (shown in Fig. 11A) to selectively power the power tool 34. The battery pack 30 can be removable from the power tool 34 and can be rechargeable by a  
25 battery charger 38 (shown in Figs. 8).

As shown in Figs. 1-9, the battery pack 30 includes a housing 42 and at least one rechargeable battery cell 46 (shown in Figs. 13-19) supported by the housing 42. In the illustrated construction, the battery pack 30 can be a 21V battery pack including five approximately 4.2V battery cells 46a, 46b, 46c, 46d and 46e connected in series. In other  
30 constructions (not shown), the battery pack 30 may have another nominal battery voltage, such as, for example, 9.6V, 12V, 14.4V, 24V, etc., to power the electrical equipment and be charged by the battery charger 38. It should be understood that, in other constructions (not shown), the battery cells 46 may have a different nominal cell voltage and/or may be

connected in another configuration, such as, for example, in parallel or in a parallel/series combination.

The battery cells 46 may be any rechargeable battery cell chemistry type, such as, for example, nickel cadmium (NiCd), nickel-metal hydride (NiMH), Lithium (Li),  
5 Lithium-ion (Li-ion), other Lithium-based chemistry, other rechargeable battery cell chemistry, etc. In the illustrated construction, the battery cells 46 can be lithium-ion (Li-ion) battery cells. For example, the battery cells 46 can have a chemistry of Lithium-Cobalt (Li-Co), Lithium-Manganese (Li-Mn) Spinel, Li-Mn Nickel, or the like.

As shown in Figs. 13-20, in the battery pack 30, each battery cell 46a-46e can be  
10 generally cylindrical and can extend along a cell axis 50a-50e parallel to the cylindrical outer cell wall. Also, in the battery pack 30, each battery cell 46 can have a cell length 52 which is more than two times and almost three times the cell diameter 54. In the illustrated construction and in some aspects, each battery cell 46 can have a diameter of about twenty-six millimeters (26 mm) and a length of at least about sixty millimeters (60  
15 mm). In some constructions, each battery cell 46 can have a length of about sixty-five millimeters (65 mm). In some constructions, each battery cell 46 can have a length of about seventy millimeters (70 mm).

The battery cells 46 are arranged in a first set 56 of battery cells 46a, 46b and 46c and a second set 58 of battery cells 46d and 46e. In the first set 56, the cell axes 50a, 50b  
20 and 50c are parallel to one another. In the second set 58, the cell axes 50d and 50e are parallel to each other. However, the sets 56 and 58 are arranged so that the battery cells 46a, 46b and 46c are non-parallel to the battery cells 46d and 46e. In the illustrated construction, for example, the battery cells 46a, 46b and 46c can be normal to the battery cells 46d and 46e.

25 The battery cells 46 are arranged to reduce the heat transfer between the battery cells 46 and to improve the collection and removal of heat from the battery cells 46. In this manner, the battery cells 46 may be able to be maintained in an appropriate temperature operating range for longer durations of use. The battery cells 46 are also arranged to provide an efficient use of space and to maintain a relatively small pack size.

30 As shown in Figs. 1-4 and 7, the housing 42 can provide a support portion 60 for supporting the battery pack 30 on an electrical device, such as the power tool 34 or the battery charger 38. In the illustrated construction, the support portion 60 provides a C-shaped cross section (see Fig. 7) which is connectable to a complementary T-shaped cross section support portion on the electrical device.



The battery pack 30 also can include (see Figs. 1-4, 8-9, 21, 24-25 and 30-38) a locking assembly 74 operable to lock the battery pack 30 to an electrical device, such as, for example, to the power tool 34 and/or to a battery charger. The locking assembly 34 includes locking members 78 which are movable between a locked position, in which the locking members 78 engage a corresponding locking member on the electrical device to lock the battery pack 30 to the electrical device, and an unlocked position. The locking assembly 74 also includes actuators 82 for moving the locking members 78 between the locked position and the unlocked position. The actuators 82 have a large surface for engagement by an operator to provide improved ease of unlocking the locking assembly 74. Also, the actuators 82 are supported to reduce the gripping force required to unlock the locking assembly 74.

As shown in Figs. 30-38, biasing members 83 bias the locking members 78 toward the locked position. In the illustrated construction, each biasing members 83 is a leaf spring positioned between the actuator 82 and the housing 42 to bias the locking member 78 to the locked position.

Each biasing member 83 is fixed between the actuator 82 and the housing 42 and operates to retain the actuator 82 (and the locking member 78) in a position and to limit unwanted movement of the actuator 82 (and the locking member 78) relative to the housing 42. Specifically, the biasing member 83 limits movement of the actuator 82 (and of the locking member 78) in a direction perpendicular to the direction of movement between the locked position and the unlocked position (i.e., upwardly in the cross-sectional views of Fig. 35) to prevent the actuator 82 and/or the locking member 78 from binding on the housing 42 or from being prevented to move in the desired manner to operate the locking assembly 74.

As shown in Figs. 32 and 35, the biasing member 83 includes a housing leg 84 engaging the housing 42 to force the biasing member 83 downwardly (in the left cross-sectional view of Fig. 35). The biasing member 83 also includes (see the right cross-sectional view of Fig. 35) an actuator leg 85 engaging the actuator 82 to draw and retain the actuator 82 (and the locking member 78) in the correct downward position (in the cross-sectional views of Fig. 35) during operation of the locking assembly 74 and of the battery pack 30.

The battery pack 30 includes (see Figs. 1-5, 7, 13-14 and 17-20) a terminal assembly 86 operable to electrically connect the battery cells 46 to a circuit in the electrical device. The terminal assembly 86 includes (see Figs. 1-3) a positive battery

terminal 98, a ground terminal 102, and a sense terminal 106. As schematically illustrated in Fig. 20, the terminals 98 and 102 are connected to the opposite ends of the cell or series of cells 46.

5 The sense terminal 106 can be connected to one or more electrical components, such as an identification component (i.e., a resistor) to communicate the identification of a characteristic of the battery pack 30, such as, for example, the chemistry of the battery cells 46, the nominal voltage of the battery pack 30, etc., or a temperature-sensing device or thermistor to communicate the temperature of the battery pack 30 and/or of the battery cell(s) 46. It should be understood that, in other constructions (not shown), the electrical  
10 components may be other types of electrical components and may communicate other characteristics or information about the battery pack 30 and/or of the battery cell(s) 46. It should also be understood that “communication” and “communicate”, as used with respect to the electrical components, may also encompass the electrical components having or being in a condition or state which is sensed by a sensor or device capable of determining  
15 the condition or state of the electrical components.

In some constructions and in some aspects, the sense terminal 106 can be connected to a circuit 430, as shown in Figs. 21-23 and 68-69. The circuit 430 can be electrically connected to one or more battery cells 46, and can be electrically connected to one or more battery terminals of the terminal block 86. In some constructions, the circuit  
20 430 can include components to enhance the performance of the battery pack 30. In some constructions, the circuit 430 can include components to monitor battery characteristics, to provide voltage detection, to store battery characteristics, to display battery characteristics, to inform a user of certain battery characteristics, to suspend current within the battery 50, to detect temperature of the battery pack 30, battery cells 46, and the like, to transfer heat  
25 from and/or within the battery 30, and to provide balancing methods when an imbalance is detected within one or more battery cells 46. In some constructions and in some aspects, the circuit 430 includes a voltage detection circuit, a boosting circuit, a state of charge indicator, and the like. In some constructions, the circuit 430 can be coupled to a print circuit board (PCB) 145. In other constructions, the circuit 430 can be coupled to a  
30 flexible circuit 445, as discussed below. In some constructions, the flexible circuit 445 can wrap around one or more cells 46 or wrap around the interior of the housing 42, as discussed below.

In some constructions, the circuit 130 can also include a microprocessor 430. The microprocessor 430 can monitoring various battery pack parameters (e.g., battery pack

present state of charge, battery cell present state of charge, battery pack temperature, battery cell temperature, and the like), can store various battery pack parameters and characteristics (including battery pack nominal voltage, chemistry, and the like, in addition to the parameters), can control various electrical components within the circuit 130, and  
5 can conduct communication with other electrical devices, such as, for example, a power tool, a battery charger, and the like. In some constructions, the microprocessor 430 can monitor each battery cell's present state of charge and can identify when an imbalance occurs (e.g., the present state of charge for a battery cell exceeds the average cell state of charge by a certain amount or drops below the average cell state of charge by a certain  
10 amount).

In some constructions and in some aspects, the circuit 430 can include a voltage detection circuit 459. In some constructions, the voltage detection circuit 459 can include a plurality of resistors 460 forming resistor divider networks. As shown in the illustrated construction, the plurality of resistors 460 can include resistors 460a-d. The plurality of  
15 resistors 460 can be electrically connected to one or more battery cells 46a-e and to a plurality of transistors 465. In the illustrated construction, the plurality of transistors 465 can include transistors 465a-d. In some constructions, the number of resistors included in the plurality of resistors 460 can equal the number of transistors included in the plurality of transistors 465.

20 In some constructions, voltage characteristics of the battery pack 30 and/or of the battery cells 46 can be read by the microprocessor 440 through the plurality of resistors 460 when the microprocessor 440 is in the active mode. In some constructions, the microprocessor 440 can initiate a voltage-read event by turning off transistor(s) 470 (i.e., transistor 470 becomes non-conducting). When the transistor(s) 470 is non-conducting,  
25 the transistors 265a-d become conducting and voltage measurements regarding the battery pack 30 and/or battery cells 46 can be made by the microprocessor 440. Including the plurality of transistors 465 in the battery pack 30 can reduce the parasitic current draw from the battery pack 30, because the transistors 465 are only conducting periodically.

In some constructions, the microprocessor 440 can monitor the voltage of each  
30 battery cell 46 and balance the cell 46 if an imbalance occurs. As previously discussed, the battery pack 30 can include the plurality of resistors 460 for providing voltage measurements of the battery cells 46. The plurality of resistors 460 are arranged such that the microprocessor 440 can measure the voltage of each battery cells 46a-e approximately

at the same time. In some constructions, the microprocessor 440 detects an imbalance within the battery pack 30 when one or more cells 46 reach approximately 1 V.

In some constructions and in some aspects, the battery pack 30 may re-balance the cells 46 when an imbalance has been detected via a balancing circuit 459. In some constructions, the battery pack 30 re-balance the battery cells 46 when the battery pack 30 is in a discharging operation or act or when the battery pack 30 is not providing a discharge current or receiving a charge current. In some constructions, the balancing circuit 459 can include the plurality of resistors 460 and the plurality of transistors 465. In some constructions, the microprocessor 440 disables the battery 30 (e.g. interrupts battery operation, prevents battery operation, etc.) via the switch 180 when a balanced ratio R between cells 46 is no longer included within an acceptable range. After the battery pack 30 is disabled, the microprocessor 440 determines which cell(s) 46 is imbalanced (the "low voltage cell").

In some construction, the microprocessor 440 activates or turns on the respective transistors, such as, for example, transistors 465a-d, that are electrically connected to those cells 46 that are not low in present state of charge (i.e., cells having a higher present state of charge than the low voltage cell). The microprocessor 440 begins a controlled discharge of the high present state of charge cells 46. For example, the microprocessor will control the small discharge current that will flow from the balanced cells 46 through the respective transistors. The microprocessor 440 will continue to make voltage measurements of the cells 46 throughout the controlled discharging process. The microprocessor 440 will end the controlled discharge process when the present state of charge of the higher state of charge cells 46 is reduced to be approximately equal to the previously low voltage cell.

Components of the circuit 430 and of the battery pack 30, such as, for example, a FET 480, a heat sink 485, a thermistor 450, a fuel gauge 170 (including one or more light-emitting diodes 470a-d), a push-button 460 for activating the fuel gauge 470, a microprocessor 440, and the like, are illustrated in more detail in Figs. 20-29. For some constructions and for some aspects, these and other additional independent features and structure of the battery pack 30 and other operations of the battery pack 30 are described in more detail in U.S. Patent Application Serial No. \_\_\_\_\_, filed November 20, 2003, entitled "SYSTEM AND METHOD OF BATTERY PROTECTION" (Attorney Docket No. 066042-9536-01).

As shown in Fig. 8, the battery charger 38 is connectable to the battery pack 30 and is operable to charge the battery pack 30. The battery charger 38 includes a charger housing 122 providing a support portion 124, on which the battery pack 30 is supported, and a charging circuit 126 (schematically illustrated in Fig. 12) is supported by the housing 122 and connectable to a power source (not shown). The charging circuit 126 is connectable by a charger terminal assembly 128 to the terminal assembly 86 of the battery pack 30 and is operable to transfer power to the battery pack 30 to charge the battery cell(s) 46.

In some constructions and in some aspects, the charging circuit 126 operates to charge the battery pack 30 in a manner similar to that described in U.S. Patent No. 6,456,035, issued September 24, 2002, and U.S. Patent No. 6,222,343 on April 24, 2001, which are hereby incorporated by reference.

For some constructions and for some aspects, additional independent features, structure and operation of the battery charger 38 are described in more detail in U.S. Patent Application Serial No. \_\_\_\_\_, filed November 20, 2003, entitled "SYSTEM AND METHOD OF BATTERY PROTECTION" (Attorney Docket No. 066042-9536-01), and U.S. Patent Application Serial No. \_\_\_\_\_, filed November 20, 2003, entitled "METHOD AND SYSTEM OF BATTERY CHARGING" (Attorney Docket No. 066042-9538-01).

The battery pack 30 is connectable to electrical equipment, such as, for example, the power tool 34 (shown in Fig. 11A), to power the power tool 34. The power tool 34 includes a housing 182 supporting an electric motor 184 (schematically illustrated) which is electrically connected to the battery pack 30 by (see Fig. 11B) a power tool terminal assembly 186 so that the motor 184 is selectively powered by the battery pack 30. The housing 182 provides (see Fig. 11B) a support portion 186 on which the battery pack 30 is supported. The support portion 186 has a generally T-shaped cross section which is complementary to the C-shaped cross section of the support portion 60 of the battery pack 30. The support portion 186 also defines locking recesses 188 (one shown) in which the locking members 78 are engageable to lock the battery pack 30 to the power tool 34.

An alternative construction of a battery pack 30A embodying aspects of the invention is illustrated in Fig. 10. Common elements are identified by the same reference number "A".

As stated previously, the battery pack 30 can include more or fewer battery cells 46 than the embodiment shown, and can have a higher or lower nominal voltage than in the

constructions shown and described. For example, one such construction of a battery pack 30B having a higher nominal voltage is shown in Figs. 41-47. Common elements are identified by the same reference number "B". A further construction of a battery pack 30C is shown in Figs. 48-54. Common elements are identified by the same reference number  
5 "C".

Unless specified otherwise, hereinafter, battery pack 30 can refer to the various constructions of battery pack 30 (e.g., battery pack 30, battery pack 30A, battery pack 30B, and battery pack 30C). Also, unless specified otherwise, battery pack 30B can refer to both battery pack 30B and battery pack 30C.

10 In some constructions, the battery pack 30 can be configured for transferring power to and receiving power from various electrical devices, such as, for example, various power tools, battery chargers, and the like. In some constructions, such as, for example, the constructions illustrated in Figs. 55 and 56, the battery pack 30 can supply power to various power tools, such as, a driver drill 300, a circular saw 305, and the like. In some  
15 constructions, the battery pack 30 can power various power tools (including a driver drill 300 and a circular saw 305) having high discharge current rates. For example, the battery pack 30 can supply an average discharge current that is equal to or greater than approximately 20 A, and can have an ampere-hour capacity of approximately 3.0 A-h.

In some constructions, the battery pack 30, such as battery pack 30B, can include  
20 seven battery cells 346a-g (shown in Fig. 57). In some constructions, the battery cells 346a-g can be similar to battery cells 46a-e included in the battery pack 30. In some constructions, the battery cells 346a-g can differ from battery cells 46a-e in weight, size, nominal voltage, chemistry, and the like. For example, in one construction, the battery cells 346a-g can have a cell chemistry of Li-ion, such as, for example, Li-Mn spinel, Li-  
25 Mn nickel, or Li-Co. In some constructions, each cell 346a-g can have a nominal voltage of approximately 3.6 V. In other constructions, each cell 346a-g can have a nominal voltage of approximately 4 V, and in further constructions, each cell 346a-g can have a nominal voltage of approximately 4.2 V. In some constructions, the battery pack 30B can include seven battery cells 346a-g, and can have a nominal voltage of approximately 28 V.  
30 In other constructions, the battery pack 30B can include seven battery cells 346a-g, and can have a nominal voltage of approximately 25 V.

The battery cells 346a-g can also be electrically connected in any suitable manner, such as, for example, in a serial arrangement, a parallel arrangement, a partial serial arrangement (e.g., some of the battery cells 346a-g are connected in a serial arrangement),

a partial parallel arrangement (e.g., some of the battery cells 346a-g are connected in a serial arrangement), a combination of a serial, parallel, partial serial or partial parallel arrangement. In one construction, the battery cells 346a-g are electrically connected in a serial arrangement. The battery cells 346a-g can be electrically connected via conductive  
5 straps 450. For example, a conductive strap 450 can connect the negative end of the first battery cell 346a to the positive end of the second battery cell 346b. Also, another conductive strap 450 can connected the negative end of the second battery cell 346b to the positive end of the third battery cell 346c.

As shown in Figs. 58-65, the battery pack 30, such as battery pack 30B, can also  
10 include an end cap arrangement 505. In some constructions, the end cap arrangement can be used for spacing the battery cells 346. The end cap arrangement 505 includes a first end cap 510 and a second end cap 515. The first and second end caps 510 and 515 can be connected by a connecting portion 520. In some constructions, the connecting portion 520 can be a hinge. In some constructions, the end cap arrangement 505 does not include the  
15 connecting portion 520. Each end cap 510 and 515 can partially define one or more cavities 530 (shown in Fig. 65). The end of a battery cell 346 can be positioned within a cavity 530. In the illustrated construction, the first end cap 510 and the second end cap 520 each include seven cavities 530a-g for positioning seven battery cells 346a-g, respectively.

20 In the illustrated construction, the first end cap 510 is positioned at a first end 490 (shown in Fig. 57) of the arrangement of battery cells 346, and the second end cap 515 is positioned at the second end 495 of the arrangement of battery cells 346. As mentioned previously, each end of each battery cell 346a-g can be positioned within the respective cavities 530a-g of the first and second end cap 510 and 515. Each end cap 510 and 515  
25 can define the cavities 530a-g in order to create gaps or spaces between the battery cells 346 when the battery cells 346 are positioned within the cavities 530. This can allow for greater heat dissipation within the battery pack 30B by allowing air to circulate through the gaps and spaces between the cells 346.

In some constructions, the first end cap 510 and the second end cap 515 can further  
30 define apertures 450. The apertures 450 can receive the conductive straps 450 for electrically connecting one battery cell 346 to another battery cell 346.

In some constructions and in some aspects, the end cap arrangement 505 can also include a flexible circuit 445. In some constructions, the flexible circuit 445 can be integral with either the first end cap 510, the second end cap 515, the connecting portion

520, or a combination. In other constructions, the end cap arrangement 505 can define one or more areas for supporting the flexible circuit. In further constructions, the flexible circuit 445 can be secured to the end cap arrangement 505. As shown in the illustrated construction, the flexible circuit 445 can partially wrap around the battery cells 346.

5           In the construction shown, the end cap arrangement 505 can include a connector 560 for electrically connecting the flexible circuit 445 to the PCB 145B. In this construction, the PCB 145B and the flexible circuit 445 each can each include a portion of the circuit 430 included in the battery pack 30B.

10           In some constructions and in some aspects, the battery pack 30 can include cushion members or “bumpers” 640. As shown in Figs. 66 and 67, the interior face 645 of the battery housing 42B can include one or more cushion members 640. In some constructions, the cushion members 640 can be integral with the housing 42B. In other constructions, the cushion members 640 can be attached or secured to the interior face 645 of the housing 42B. In further constructions, the cushion member 640 can be connected to  
15           one or more battery cells 346 or to the end cap arrangement 505 partially surrounding the battery cells 346. In some constructions, the cushion members 645 can absorb energy during impact and protect the battery cells 346 during impact by limiting the amount of energy transferred to the cells 346. The cushion members 645 can include any  
20           thermoplastic rubber such as, for example, polypropylene RPT 100 FRHI (e.g., flame retardant-high impact).

          One or more independent features or independent advantages of the invention will be set forth in the claims.